









OTTO ARC SYSTEMS, INC.

Buttons	Action
	One click: to stop rotating or running Hold more than 3 seconds in standby: to record "HOME" position
	In welding, click one time to downslope Double click in standby: to start welding
	Press in standby: manually rotate rotor Press in welding: increase rotating speed
	Press in standby: manually rotate rotor Press in welding: decrease rotating speed
 + 	In standby press two buttons together to rotate back to "HOME" position

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